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Section 1	Identificati	on				
Product Name: Product Numbers: Synonyms: Recommended Use Manufacturer: General Informatio Emergency:	SST-S60 Tin powd Low Pres CenterLir US Office n: T:519-73	CenterLine® Cold Spray Feedstock Powder – Tin SST-S6001 Tin powder, Pure Tin Powder, Sn Powder Low Pressure Cold Spray CenterLine (Windsor) Ltd, 415 Morton Drive, Windsor, Ontario N9J 3T8, Canada US Office: 1985 Ring Drive, Troy MI 48083, USA				
Section 2	Hazard(s)	identification				
Section 3		on/information	on ingredient	ts		
	AS Number 440-31-5	EINECS NO. 231-141-8	% ₩T > 99	OSHA-PEL2.0 mg/m3	ACGIH-TLV 2.0 mg/m ³	
Section 4 First-aid measures Skin: Gently brush away excess chemical quickly, then wash with water and soap. If irritation develops and persists, seek medical attention. Eyes: Rinse with large amounts of water for at least 15 minutes, and then seek medical attention. Contact lenses should not be worn while handling this material. Inhalation: Remove the person to fresh air, and if problems with breathing still persist supply respiratory support. If they are not breathing perform artificial respiration. Seek medical attention.						



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Ingestion: Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person. Dilute by drinking water. Recommend quantities up to 1 oz. in children and 9 oz. in adults. Consult a physician.

Section 5 **Fire-fighting measures**

Flammable Conditions: NA

Means of Extinction: A Class D fire extinguisher is recommended, do not use Class "A", "B", "C", or halogenated agents. Dry sand or other inert materials may be used to extinguish fires by gently covering the burning mass and allowing it to cool. Do NOT use water.

- Hazardous Combustion Products: Combustion of this powder/dust will cause the formation of irritating and/or toxic fumes.
- Special Fire Fighting Procedures: Avoid water, halogenated extinguishing agents. Avoid generation of dust. Cover to eliminate oxygen. Isolate burning material with ring of dry sand or Type D extinguisher. Do not disturb burning powder until completely cool. Use of ABC rated extinguishers may accelerate fire.
- Unusual Fire and Explosion Hazards: Reacts with water, acids, and alkalis to produce hydrogen. Dust/air mixture may explode violently when ignited. High heat of fire may cause underlying concrete to fracture. Dust/Fines in contact with metal oxides (e.g. rust) may present hazard of a thermite reaction. Dust/fines in contact with water may generate hazardous quantities of flammable/explosive hydrogen gas. Avoid risk of secondary explosion by limiting accumulations of fugitive dust.

Explosivity Characteristics			
Minimum Ignition Temperature (MIT):	630 °C (cloud)		
	430 °C (layer)		
Minimum Explosible Concentration (MEC)	190 gm/m ³		
Minimum Ignition Energy (MIE)	80 mJ		
Deflagration Index (K _{st})	73 bar-m/sec		
Note: These values may vary with particle size. Refer to NFPA 484 for further data for specific particle sizes.			

Section 6 Accidental release measures

Clean-Up Procedures: Reseal container. Remove all sources of ignition. Prohibit smoking in area. Use non-sparking conductive tools to transfer spilled material to a leak-proof container. Brushes/Brooms should have natural bristles. Avoid synthetic materials. Avoid generation of dust cloud during clean-up. Ensure adequate ventilation. Avoid inhalation of dust and fumes. Wear suitable protective equipment. Place in a suitable container for recycling or disposal in accordance with local, state and federal laws.

Personal precautions, protective equipment and emergency procedures: Wear appropriate respiratory and protective equipment specified in section 8. Isolate spill area and provide ventilation. Avoid breathing dust or fume. Avoid contact with skin and eyes. Eliminate all sources of ignition. Refer to Section 8.

Environmental precautions: Do not allow to enter drains or to be released to the environment. Refer to Section 12.

Section 7 Handling and storage

- Safe handling procedure: Avoid contact with your eyes and skin. Do not ingest the product. Carry the product in a closed container. Wear appropriate personal protection, see Section 8.
- Hygienic Practices: Wash hands thoroughly after handling, and before eating or smoking. Smoking and consumption of food or beverages should be restricted from areas where hazardous dust or chemical may be present. Do not shake clothing, rags, or other items to remove dust. Dust should be removed by laundering or vacuuming (with appropriate filters) the clothing, rags, or other items.

Conditions for safe storage: Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

Section 8 Exposure controls/personal protection

Exposure Limits: Refer to Section 3.



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Appropriate engineering controls: Provide showers, and NIOSH approved eye wash stations. System enclosure, ventilation (local exhaust), and explosion proof electrical equipment and lighting are recommended. Prevent as much dust build-up as possible. Try to ensure that there is no accumulation of electrostatic charges by grounding the equipment. Local ventilation systems must be suitable for Class II, Group E dusts, per the National Electrical Code, NFPA 70. See NFPA #484 for detailed information on requirements for ventilation systems handling combustible metal dusts.

Individual protection measures:

Gloves: As needed. Glove material should be electrically conductive to avoid static build-up and discharge.

Respiratory Protection: For protection in normal use, where particulate concentrations do not reach IDLH conditions, a Full Face piece, Positive-Pressure or Pressure-Demand, Supplied-Air Respirator (SAR) or Airline Respirator is recommended. For IDLH or Hazardous situations a Helmet/Hood or Full Face piece, Pressure-Demand or Positive-Pressure, Self-Contained Breathing Apparatus is recommended. Respirator selection is determined based on air born particulate concentration, and therefore will vary from location to location. This could be due to differences in facilities, ventilation, as well as the number of processes causing dust emissions. Employers should review the NIOSH/ANSI standards for Assigned Protection Factors in order to choose a correct respirator based on particulate concentration. Follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with dust filters.

Eye Protection: Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Footwear: Wear boots.

Clothing: Wear coveralls or other appropriate protective clothing to prevent skin exposure.

Other: Coveralls should be made from fire resistive materials which tend to not accumulate static charges. They should be designed in such a way as to avoid accumulation of dust in cuffs, pockets, etc.

Sec	tion 9 Physica	I and chemical properties		
	Physical State	Odour and Appearance	Odour Threshold (ppm)	
	Solid powder Specific Gravity	Odourless, gray Vapour Density	ND Vapour Pressure (mmHg)	
	7.3	NA	1 mm Hg @ 1284 °C	
	Evaporation Rate	Boiling Point (°C)	Melting Point (°C)	
	ND PH	2260 Coefficient of Water/Oil Distribution	232 Solubility in Water (optional)	
	РП NA	ND	Solubility in Water (optional) Insoluble	
		Note: These are typical values and do not consti	itute a specification.	

Section 10 Stability and reactivity

Reactivity: The material should be kept away from any sources of ignition, moisture, or incompatible substances. Chemical Stability: Stable under normal shipping and handling conditions.

Conditions to avoid: Conditions involving moisture (moist air) and any incompatibles.

Incompatible materials: Tin is incompatible with strong oxidizing agents, strong acids, bromates, chlorates, and iodates. Contact with chlorine may result in ignition. A vigorous reaction and incandescence is observed

with sulfur. Fires and explosions can result when tin contacts turpentine.

Hazardous decomposition products: No hazardous decomposition products.

Section 11 **Toxicological information**



irritation.	yes, nose, and throat, along with some potential for skin
Skin Sensitization: Potentially	Respiratory Sensitization: ND
Carcinogenicity:	
None of the components of this product are listed as a c	carcinogen or potential carcinogen by OSHA, AGCIH,
IARC or NTP.	
Reproductive Toxicity:	Teratogenicity: ND
Tin may decrease fertility in males and females. In a	
study 16% of 75-100 males that were exposed to 111-	
434 mg/m3 tin dust experienced impotence (ATSDR,	
2002). But no control group was used so this may	
have affected the results.	
Embryotoxicity: ND	Mutagenicity: ND
Name of Toxicologically Synergistic Products/Effect	ts: ND

Symptoms related to the physical, chemical and toxicological characteristics:

Specific toxicity tests have not been conducted on this product. Our hazard evaluation is based on information from similar products, the ingredients, technical literature, and/or professional experience. Metallic tin is relatively non-toxic. Exposure to dust or fumes of inorganic tin salts is known to cause benign inflammation of the lung tissue (stenosis), a condition in which there is no distinctive fibrosis, no evidence of disability, and no special complicating factors. No component of this product present at levels greater than 0.1% is identified as a carcinogen by the U.S. National Toxicology Program, the U.S. Occupational Safety and Health Act, or the International Agency for Research on Cancer (IARC).

Delayed and immediate effects and also chronic effects from short and long term exposure

Inhalation: Dust may irritate nose and throat. If heated, aluminum fumes may cause metal fume fever, a delayed, benign, transient flu-like condition.

Skin contact: May cause skin irritations. Prolonged skin contact with coated aluminum may cause skin irritation in sensitive individuals. Workers with anemia, kidney damage, digestive, respiratory, nervous systems, pregnant women and fertile females warrant particular attention.

Skin absorption: Not applicable for product in purchased form.

Eye contact: High concentrations of dust may cause irritation to the eyes. Fumes can cause eye irritations. **Ingestion:** There may be irritation of the throat with a feeling of tightness in the chest. Drowsiness or mental confusion may

occur. If swallowed and person is conscious, give large quantities of water to drink. Get medical attention as soon as possible. Serious effects may occur if large amounts of dust are swallowed.

Numerical measures of toxicity

Tin, LD50/LC50: Oral - rat 2,000 mg/kg

Section 12 **Ecological information**

For ecological information pertaining to these chemicals, data can be obtained through such organizations as The Ministry of Environment, ESIS: European chemical Substances Information System, as well as the HSDB: Hazardous Substance Data Bank.

Section 13 **Disposal considerations**

Waste Disposal Methods: Reuse or recycle product whenever possible. Material unfit for reuse may be sent to a metals recovery facility that is properly equipped to handle finely divided materials. Material that cannot be reclaimed or recycled should be disposed of in accordance with applicable Federal, State and Local regulations. Any hazardous wastes should be shipped to a permitted waste disposal facility. Due to the fact that processing/use of the product could potentially alter its characteristics (and consequently its waste management classification), instructions on proper disposal processes should be identified through contact with appropriate environmental regulatory agencies.

Section 14 **Transport information**

DOT: Not regulated as dangerous goods. IATA: Not regulated as dangerous goods. Not regulated as dangerous goods. IMDG Code:



additional information.

Section 15	Regulatory information
IARC:	Not Listed
NTP:	Not Listed
OSHA:	Not Listed
TDG:	Not Listed
DSL:	Listed.
TSCA:	Listed.
	f Very High Concern (SVHC) according to REACH, Article 57: Not Listed
-	the REACH: Not Listed
Chemical Safe	ety Assessment: No
Section 16	Other information
Acronyms:	
ACGIH	= American Conference of Governmental Industrial Hygienists
CAS	= Chemical Abstract Service
CEHS	= Center for Environmental Health & Safety
CFR	= Code of Federal Regulations
DOT	= Department of Transportation
DSL	= Domestic Substances List
EINECS	= European Inventory of Existing Commercial Substances
IMDG	= International Maritime Dangerous Goods
IARC	= International Agency for Research on Cancer
IDLH	= Immediately Dangerous to Life or Health
	= Lethal dose (50 percent kill)
	= Lowest published lethal dose
NA ND	= Not applicable = Not determined
OSHA	
PEL	 Occupational Safety and Health Administration Permissible exposure limit
TDG	= Transportation of Dangerous Goods
TDUST	= Total dust
TLV	= Threshold limit value
TSAC	= Toxic Substances Control Act (United States)
UN	= United Nations
% WT	= Percent weight
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